
Kaman_PROCESS_CODES

<i>PROCESS_CODE</i>	<i>PROCESS_DESC</i>	<i>PROCESS_Spec & Rev</i>	<i>PROCESS Category</i>	<i>PROCESS Internal Spec Rev</i>
<i>001-1</i>	FINISHING - ANODIZE-CHROMIC	MIL-A-8625 TYPE 1		GSS 9030
<i>001-2</i>	FINISHING, ANODIZE-SULFURIC	MIL-A-8625 TYPE 2		
<i>001-3</i>	FINISHING, ANODIZE-DYED	MIL-A-8625 DYED		
<i>001-4</i>	FINISHING, ANODIZE-PHASHORIC ACID	KAC REQUIREMENTS		
<i>002</i>	FINISHING - ANODIZE-HARD	MIL-A-8625 TYPE III		AMS 2469
<i>003</i>	FINISHING - CONVERSION COATING	MIL-C-5541		GSS 9010
<i>004</i>	HARDCOAT, TEFLON-IMPREGNATED OR CODEPOSITED, OF ALUM ALLOYS	AMS 2482		
<i>005</i>	DURANODIC FINISH F-14.2975	BOEING REQUIREMENT		
<i>011-1</i>	MAGNESIUM TREATMENT DICHROMATE	MIL-M-3171 TYPE III		GSS 9012
<i>011-2</i>	MAGNESIUM TREATMENT CHROME PICKLE	MIL-M-3171 TYPE I		GSS 9012
<i>011-3</i>	DICHROMATE MAGNESIUM, DOW 19	MIL-M-3171	TYPE 6	

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<i>012-1</i>	MAGNESIUM TREATMENT ANODIZE	MIL-M-45202		
<i>012-2</i>	MAGNESIUM TREATMENT - HAE	MIL-M-45202		
<i>019</i>	PASSIVATE - CLEANING			KPS 211
<i>021</i>	PASSIVATE - ALL TYPES	QQ-P-35, TYPE I		ASTM A967-96
<i>021-1</i>	PASSIVATE	QQ-P-35, TYPE I		ASTM A967-96
<i>021-2</i>	PASSIVATION	QQ-P-35 TYPE II		GSS 7021, ASTM A967-96
<i>021-3</i>	PASSIVATE	QQ-P-35, TYPE III		ASTM A967-96
<i>021-4</i>	PASSIVATE	QQ-P-35, TYPE IV		ASTM A967-96
<i>021-5</i>	PASSIVATE	QQ-P-35, TYPE V		ASTM A967-96
<i>021-6</i>	PASSIVATION	QQ-P-35 TYPE VI		GSS 7021, ASTM A967-96
<i>021-7</i>	PASSIVATION	QQ-P-35 TYPE VII		ASTM A967-96
<i>021-8</i>	PASSIVATION	QQ-P-35 TYPE VIII		ASTM A967-96

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022	PASSIVATE - BLACK	MIL-STD-171		GSS 7021
023	PHOSPHATE TREAT, ABRASIVE CLEANING	KAC REQUIREMENTS		
031	PHOSPHATE TREATMENT - ZINC	TT-C-490		GSS 8060 B
032	PHOSPHATE TREATMENT MANGANESE/PHOS	MIL-P-16232		GSS 9022
041	PHOSPHATE TREATMENT OXIDE-BLACK	MIL-C-13924		
051	VACUUM DEPOSITED-CADMIUM	MIL-C-8837		
052	VACUUM DEPOSITED - ALUMINUM	MIL-C-23217		
053	ION VAPOR DEPOSITION, ALUMINUM	MIL-C-83488		AMS 2427
061	EPOXY PRIMER	MIL-P-85582	B	KPS 950
061-1	PAINT & FINISH - PRIMERS	KAC REQUIREMENTS		GSS 4310
061-2	PAINT & FINISH - ENAMELS	MIL-F-18264		GSS 4401
061-3	PAINT & FINISH - ACRYLICS	MIL-L-19537/19538		GSS 4402 C

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061-4	PAINT & FINISH - EPOXY	KAC REQUIREMENTS		GSS 4501 A
061-5	PAINT & FINISH - RESIN COATING	MIL-R-3043/5056		
061-6	PAINT & FINISH - POLYURETHANE	MIL-C-81773/83286		
061-7	PAINTING	MIL-C-85285, TYPE 1		
061-8	EPOXY PRIMER - HIGH SOLIDS	MIL-P-23377		G-102
061-9	POLYURETHANE COATING- HIGH SOLIDS	MIL-PRF-85285		G-102
071	SOLID FILM LUBRICANT	MIL-L-23398		
072	SOLID FILM LUBRICANT	MIL-L-8937/46010		GSS 10300
073	SOLID FILM LUBRICANT	MIL-L-81329		
074	CERAMIC BONDED COATING			AMS 2506
075	METALLIC-CERAMIC COATING TYPE 1/CL1	MIL-C-81751	C	
075-1	METALIC-CERAMIC COATING TYP1/CL4	MIL-C-81751		

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<i>101</i>	INSPECTION - GAS ANALYSIS	KAC REQUIREMENTS		
<i>102</i>	INSPECTION - CHEMICAL	KAC REQUIREMENTS		
<i>103</i>	INSPECTION - ENVIROMENTAL TEST	KAC REQUIREMENTS		
<i>104</i>	INSPECTION - GENERAL LABORATORY	KAC REQUIREMENTS		
<i>105</i>	INSPECTION - MECHANICAL	KAC REQUIREMENTS		
<i>105-9</i>	MECHANICAL TESTING	KAC REQUIREMENTS		
<i>106</i>	INSPECTION - METALLURGICAL	KAC REQUIREMENTS		
<i>107</i>	INSPECTION DIMENSIONAL CHECK	KAC REQUIREMENTS		
<i>108</i>	MANUFACTURING-CAD CAM CMM	KAC REQUIREMENTS		QP-1
<i>108-1</i>	BOEING 3DMBD			
<i>108-2</i>	SIKORSKY-DPD	ASQR-01		
<i>108-3</i>	NORTHROP GRUMMAN	SQAR		

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<i>111</i>	INSPECTION - CALIBRATION	MIL-C-45662		
<i>121</i>	INSPECTION PENETRANT (P.E)	MIL-STD-6866		KPS 212
<i>122</i>	INSPECTION PENETRANT			KPS 217
<i>123</i>	INSP PENETRNT WATER WASH, GRP VI	MIL-STD/MIL-I-6866		KPS 212
<i>131</i>	INSPECTION - MAGNETIC PARTICLE	ASTM E 1444		KPS 208
<i>141</i>	INSPECTION NITAL ETCH	MIL-STD-867		GSS 19200A/KPS 500
<i>151</i>	INSPECTION RADIOGRAPHIC	MIL-I-6865/STD-453		KPS 217
<i>161</i>	INSPECTION ULTRASONIC	MIL-I-8950/STD-2154		
<i>161-1</i>	INSPECTION ULTRASONIC	KAC REQUIREMENTS		
<i>161-2</i>	INSPECTION ULTRASONIC			AMS 2630/GSS 16101
<i>161-3</i>	INSPECTION ULTRASONIC TITANIUM			
<i>201</i>	MISC. IMPREGNATE	MIL-STD-276		

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<i>201-1</i>	MISC. PRESSURE TEST	MIL-R-5520		
<i>201-2</i>	PRESSURE TEST TO 500 PSI	KAC REQUIREMENTS		
<i>201-3</i>	PRESSURE TESTING - LOW PRESSURE ONLY	KAC REQUIREMENTS		
<i>202</i>	BONDING	KAC REQUIREMENTS		KPS 513/GSS 6401
<i>202-1</i>	MISC. ADHESIVE BONDING			KPS 182
<i>202-2</i>	MISC. ELASTOMERIC BONDING	KAC REQUIREMENTS		
<i>202-3</i>	MISC. TITANIUM, SURFACE PREPARATION	KAC REQUIREMENTS		
<i>202-4</i>	EPOXY CHOMPOSITE STRUCTURES	KAC REQUIREMENTS		KPS 187
<i>203</i>	BEARINGS, MFG.	KAC REQUIREMENTS		KPS 538
<i>210</i>	INTERFERENCE FIT			KPS 535
<i>210-1</i>	INTERFERENCE FIT-LIMITED PART NO. SPECIFIC			KPS 535
<i>211-1</i>	METALLIZING	MIL-M-6874		KPS 516

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<i>211-2</i>	METALLIZING	MIL-W-6712		KPS 536
<i>211-3</i>	METALLIZING (FLAME SPRAY)	KAC REQUIREMENTS		
<i>211-4</i>	SPRAYED METAL FINISH, ALUMINUM			AMS 2450
<i>211-5</i>	METALLIZING			KPS 548
<i>213</i>	SILK SCREEN PRINTING	KAC REQUIREMENTS		
<i>214</i>	ENGRAVING MECHANICAL	KAC REQUIREMENTS		
<i>214-1</i>	PHOTOENGRAVING, LITHOGRAPH, ETCHED, ELECTRONIC PHOTO IMAGING	KAC REQUIREMENTS		
<i>221-1</i>	SHOT-PEEN - GLASS	AMS 2430		GSS 5310/KPS209
<i>221-2</i>	SHOT-PEEN - SHOT	AMS 2430		GSS5310/KPS209
<i>221-3</i>	SHOT PEENING, WET GLASS			AMS 2430
<i>221-4</i>	MECHANICAL SURFACE PREPARATION	KAC REQUIREMENTS		KPS 243 A
<i>221-5</i>	PMB PAINT STRIPPING	KAC REQUIREMENTS		

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231	ROLLING - SURFACE			KPS 224
232	ROLLING - THREAD			KPS 547
232-1	ROLLING - THREAD	MIL-S-8879 & 7742		
232-3	GRINDING - THREAD	KAC REQUIREMENTS		
240	Cold Working of Holes	KPS 331		
241-1	WELDING - FUSION	MILW-18326/8604/8611		AMS 2689/KPS 213
241-2	WELDING, RESISTANCE STITCH	MIL-W-6858/6860		
241-3	WELDING RESISTANCE SPOT	MIL-W-6858/6865		
241-4	WELDING, RESISTANCE SEAM	MIL-W-6858/6865		
241-5	WELDING, FUSION	MIL-T-5021		
241-6	WELDING, ELECTRON BEAM	MIL-W-46132		KPS 213
241-7	WELDING, FLASH	AMS 7498		

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241-8	COSMETIC WELD REPAIR	PER DWG REQUIREMENTS		
241-9	STRESS RELIEVE			KPS 213
251	BRAZING - TORCH	AWS C3.4		
252	BRAZING, INDUCTION	AWS C3.5		
252-1	BRAZING, COPPER			SAE AMS 2670
252-2	BRAZING, SILVER (HIGH TEMP)			SAE AMS 2664
252-3	BRAZING SILVER (LOW TEMP)			SAE AMS 2665
252-4	BRAZING - FURNACE	AWS C3.6		
252-5	BRAZING - ALUMINUM	AWS C3.7		
253	SOLDERING	MIL-STD-454/2000 P4		
254	SOLDERING PGM. REQMTS	WS6536		
255	SOLDERING REQUIREMENTS	MIL-STD2000 TASK F&G		

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255-1	SOLDERING REQUIREMENTS	MIL-STD-2000	A	
255-2	SOLDERING REQMT'S & ESD CONTROL	J-STD-001	B	
255-3	SOLDERING CL 1	IPC-A-610C		
261	VIBRO-FINISHING	MIL-C-6021		
261-1	SUPERFINE FINISHING			KPS 225
271	SYNTHETIC-COATING	KAC REQUIREMENTS		
281	CHEMICAL-ETCH			AMS 2491/KPS 217
281-1	CHEMICAL ETCH			AMS 2491
290	BATTERY RECHARGING			
291	PACKAGING-BEARING	MIL-B-197		
291-1	PACKAGING - SPECIALTY	KAC REQUIREMENTS		
292	CHEMICAL-MILLING	MIL-C-81769		KPS 228

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293	CLEANING - TITANIUM			KPS 229
293-1	TITANIUM CLEANING - SOLVENT WIPE ONLY			KPS 229
294	ELECTRONIC BALANCING	KAC REQUIREMENTS		
295	HOT ISOSTATIC PRESSING (HIP)			KPS 600
296	SOFTWARE QA PROG/DESIGN	KAC REQUIREMENTS		
296-1	SOFTWARE QA PROG/PRODUCTION	KAC REQUIREMENTS		
296-2	SOFTWARE QA PROG/INSPECTION	KAC REQUIREMENTS		
296-3	SOFTWARE QA PROG/TEST	KAC REQUIREMENTS		
297	STATISTICAL PROCESS CONTROL	KAC REQUIREMENTS		
297-1	SPC LIMITED	KAC REQUIREMENTS		
297-2	STATISTICAL SAMPLING PROGRAM			KAC REQUIREMENTS
298	OPTICAL COMPONENTS	KAC REQUIREMENTS		

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299	AS9100 QUALITY SYSTEM	AS9100:2001		
299-1	ISO 9001 SYSTEM CERTIFICATION	ISO 9000:2000		
299-2	ISO 9002 SYSTEM CERTIFICATION	ISO 9000		
299-3	ISO 9003 SYSTEM CERTIFICATION	ISO 9000		
299-4	AS 9100 QUALITY SYSTEM	AS 9100		
299-4.1	AS9100 4.1 GENERAL REQUIREMENTS	AS9100 AEROSPACE STD C		
299-4.2	AS9100 4.2 DOCUMENTATION REQUIREMENTS	AS9100 AEROSPACE STD C		
299-4.2.1	AS9100 4.2.1 GENERAL	AS9100 AEROSPACE STD C		
299-4.2.2	AS9100 4.2.2 QUALITY MANUAL	AS9100 AEROSPACE STD C		
299-4.2.3	AS9100 4.2.3 CONROL OF DOCUMENTS	AS9100 AEROSPACE STD C		
299-5	QS-9000:1998			
299-6	AS9100:2004			AS9100 QUALITY SYSTEM

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<i>301-1</i>	PLATING-ELECTRO CADMIUM	QQ-P-416 TYPE I		GSS 8050
<i>301-2</i>	PLATING (ELECTRO) - CADMIUM	QQ-P-416 TYPE 2		GSS 8050
<i>301-3</i>	PLATING (ELECTRO) - CADMIUM	QQ-P-416 TYPE 3		GSS 8050
<i>301-4</i>	PLATING (ELECTRO) - CADMIUM	NAS-672		
<i>301-5</i>	PLATING (ELECTRO) - BRUSH CADMIUM	MIL-STD-865		
<i>302</i>	PLATING (ELECTRO) - TIN CADMIUM	AMS 2419		GSS 8052/KPS 537
<i>302-1</i>	TIN - CAD PLATING	AMS 2408		KPS 537
<i>303</i>	PLATING (ELECTRO) - CYANIDE CADMIUM			KPS 539
<i>311</i>	PLATING (ELECTRO) - THIN CHROMIUM	KAC REQUIREMENTS		
<i>311-1</i>	CHROME/THIN HARD DENSE			AMS 2438
<i>312</i>	PLATING- CHROMIUM ON ALUMINUM	KAC REQUIREMENTS		
<i>313-1</i>	PLATING - CHROMIUM	QQ-C-320 CLASS 1		

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<i>313-2</i>	PLATING - CHROMIUM	QQ-C-320 CLASS 2		AMS 2406/GSS 8250
<i>313-3</i>	PLATING - ELECTROLIZING	KAC REQUIREMENTS		
<i>313-4</i>	PLATING - BRUSH CHROMIUM PLATING	MIL-STD-865		
<i>314</i>	PLATING - PLAT STRIP, NON-ELECTRO	KAC REQUIREMENTS		
<i>321</i>	PLATING - GOLD	MIL-G-45204		GSS 8100A
<i>331</i>	PLATING - COPPER	MIL-C-14550		AMS 2418
<i>331-1</i>	PLATING - BRUSH COPPER PLATING	MIL-STD-865		
<i>341</i>	PLATING - SILVER	QQ-S-365		AMS 2412
<i>341-1</i>	PLATING - BRUSH SILVER PLATING	MIL-STD-865		
<i>342</i>	PLATING - SILVER HI BAKE	QQ-S-365		AMS 2410
<i>351</i>	PLATING - TIN	MIL-T-10727		GSS 8300
<i>351-1</i>	PLATING - BRUSH TIN PLATING	MIL-STD-865		

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<i>361</i>	PLATING - ZINC	QQ-Z-325		
<i>361-1</i>	PLATING - BRUSH ZINC LATING	MIL-STD-865		
<i>361-2</i>	ZINC NICKEL PLATING	AMS 2417		
<i>361-3</i>	ZINC COATING	ASTM B633 TY11,CLSC3		
<i>362</i>	PLATING - TIN	KAC REQUIREMENTS		
<i>371</i>	PLATING, NICKEL - ELECTROLESS			AMS 2404
<i>372</i>	PLATING, NICKEL - SULFAMATE			AMS 2424
<i>373</i>	PLATING, NICKEL - GENERAL PURPOSE	QQ-N-290		
<i>373-1</i>	PLATING - BRUSH NICKEL PLATING	MIL-STD-865		
<i>374</i>	PLATING, NICKEL - ELECTROLESS			AMS 2405
<i>374-1</i>	PLATING, NICKEL - ELECTROLESS	MIL-C-26074		
<i>375</i>	PLATING, NICKEL - HARD			AMS 2423

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376	PLATING - CHROMIUM			AMS 2406
376-1	PLATING - CHROMIUM, HIGH DENSITY			KPS 605
377	PLATING - ELECTRO-FORMING, NICKEL			KPS 555
390	PLATING - RODIUM	MIL-R-46085		
401	THERMAL TREAT - ALUMINUM	MIL-H-6088		GSS 5201, AMS 2770
401-1	ALUMINUM HEAT TREAT FURNACE	MIL-H-6088		GSS 5201, AMS 2770
401-2	ALUMINUM HEAT TREAT SALT BATH	MIL-H-6088		GSS 5201
401-3	THERMAL-STRESS RELIEVE, ALUMINUM	MIL-H-6088		AMS 2770
401-4	ALUMINUM STRESS RELIEVE	KAC REQUIREMENTS		
411-1	BRAZING, TORCH OR GAS BURNER	MIL-B-7883 TYPE 1		
411-2	BRAZING, FURNACE	MIL-B-7883 TYPE 2		AMS 6307
411-3	BRAZING, INDUCTION	MIL-B-7883, TYPE 3		

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<i>411-4</i>	BRAZING, RESISTANCE	MIL-B-7883 TYPE 4		
<i>411-5</i>	BRAZING, DIP	MIL-B-7883 TYPE 5		
<i>412</i>	BRAZING, ALUMINUM - SALT	AMS 2672/2673		GSS 6301
<i>421</i>	THERMAL TREAT - CARBONITRIDE	KAC REQUIREMENTS		KPS 202
<i>431</i>	THERMAL TREAT - CARBURIZING			KPS 203
<i>441</i>	THERMAL TREAT,INDUCTION HARDENENING	KAC REQUIREMENTS		
<i>451</i>	THERMAL TREAT - MAGNESIUM	MIL-M-6857		
<i>461-1</i>	THERMAL TREAT - NITRIDING STEEL			AMS 2756/KPS 221
<i>461-2</i>	THERMAL - NITRIDING STAINLESS STEEL			KPS 221
<i>461-3</i>	THERMAL TREAT,NITRIDING SALT BATH			AMS 2755
<i>461-4</i>	THERM TREAT, NITRIDING TUFF-TRIDE			AMS 2755
<i>461-5</i>	LIMITED NITRIDE APPROVAL-SHIMS ONLY	AMS 2755		

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461-6	SALT BATH NITRIDING			KPS 242
471	THERMAL TREAT - STAINLESS STEEL			GSS 5104/KPS 211
481	THERMAL - CARBON & LOW ALLOY STEEL			KPS 219
481-1	THERM TREAT - STEEL-FURNACE	MIL-H-6875, KPS219		GSS 5100A/KPS 219
481-2	THERMAL TREAT - STEEL SALT	MIL-H-6875		GSS 5100A
481-3	THERM TREAT- STEEL STRESS RELIEVE	MIL-H-6875		GSS 5105,KPS 219
481-4	STRESS RELIEVE	KPS 221		
482-1	THERMAL TREAT-COPPER BERYLLIUM	MIL-H-7199		
490	THERMAL TREAT - TITANIUM	MIL-H-81200		
500				
501	NADCAP - CHEM PROCESSING	AS7108		
502	NADCAP-DRY FILM COATINGS	AC7108/1		

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503	NADCAP-ETCH PROCESSES (MACRO,NITAL,TEMPER,BLUE ETCH ANODIZE)	AC6108/2		
504	NADCAP-Conversion/Phosphate Coatings	MIL-C-5541		
506	NADCAP-LAB TESTING, DIFFERENTIAL THERMAL ANALYSIS	AC7101/8		
507	NADCAP-LAB TESTING, HEAT TREATING	AC7101/9		
508	NADCAP-DISTRIBUTORS	AS7104		
509	NADCAP- ACCREDIT AUDIT,ISO/IEC 17025	AC7006		
510	NADCAP-GENL MATL LAB TESTING	AC7101/1		
511	NADCAP - MECHANICAL TESTING	AC7101/3		
512	NADCAP - HARDNESS TESTING	AC7101/5		
513	NADCAP - CHEMICAL TESTING	AC7101/2		
514	NADCAP - METALLOGRAPHIC & MICROHARDNESS TESTING	AC7101/4		
515	NADCAP - CORROSION TESTING	AC7101/6		

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516	NADCAP - MECHANICAL TESTING SPECIMEN PREPARATION	AC7101/7		
517	NADCAP - FASTENER TESTING	AC7101/11		
518	NADCAP-COATING EVALUATION LAB PRACTICES	AC7109/5		
519	NADCAP-MATERIALS TESTING	AS7101		
520	NADCAP-NDT	AS7114		
521	NADCAP-PENETRANT	AS7114/1		
522	NADCAP-SURFACE ENHANCEMENT	AS7117		
523	NADCAP-MAG PARTICLE	AS7114/2		
524	NADCAP-RADIOGRAPHY	AS7114/4		
525	NADCAP-ULTRASONIC	AC7114/3		
526	NADCAP-MATL TEST LAB (HT)	AC7101/9		
527	NADCAP-HEAT TREAT TESTING	AC7101/9		

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530	NADCAP-COATINGS	AS7109		
531	NADCAP-THERMAL SPRAY	AC7109/1		
534	NADCAP-STRIPPING	AC7109/4		
540	NADCAP- HEAT TREATING	AS7102		
541	NADCAP-BRAZING	AC7102/1		
542	NADCAP-WELDING/BRAZING	AS7110		
543	NADCAP-NONCOVENTIONAL MACHINING	AS7116		
544	NADCAP-RESISTANCE WELDING (SPOT, SEAM, PROJECTION)	AC7110/4		
545	NADCAP-FUSION WELDING	AC7110/5		
546	NADCAP-BRAZING (TORCH/INDUCTION)	AC7110/1		
547	NADCAP-RESISTANCE WELDING (SPOT, SEAM, PROJECTION)	AC7110/4		
550	NADCAP-FLUID DISTRIBUTION STDS	AS7112		

PROCESS_ CODE	PROCESS_DESC	PROCESS_Spec & Rev	PROCESS Category	PROCESS Internal Spec Rev
551	NADCAP-COMPOSITES	AS7118		
590	NADCAP-DISTRIBUTORS	AS7103		
599	NADCAP-QA PROGRAM	AC7004		
800	KMAX PURCHASES	FAA Order 8102.12		
801	UNLIMITED FAA REPAIR STATION	KAC REQUIREMENTS		
802	LIMITED FAA REPAIR STATION	KAC REQUIREMENTS		
810	SALES OFFICE ONLY-NO PRODUCT PROCESSING			
820	TOOLING SUPPLIER		TOOLING	
821	GROUND SUPPORT EQUIPMENT ONLY			
825	CALIBRATION SERVICES	MIL-STD-45662		
830	PROOF TEST & PRE STRETCH CABLE ASSY	MIL-W-83420		
850	APR FOR MDS MATERIAL ONLY			

<i>PROCESS_</i> <i>CODE</i>	<i>PROCESS_</i> <i>DESC</i>	<i>PROCESS_</i> <i>Spec & Rev</i>	<i>PROCESS</i> <i>Category</i>	<i>PROCESS Internal</i> <i>Spec Rev</i>
855	RAW MATERIAL SUPPLIER ONLY			
860	APR FOR SHIP BY SHIP BASIS ONLY			
870	NAME PLATES ONLY			
880	SPECIAL APPROVAL FOR BLANKET P.O.S			
885	***KMAX PRODUCT ONLY***	N/A		
886	MCDONNELL DOUGLAS APPRVD SOURCE-DAC PRODUCT ONLY			
887	BOEING COMMERCIAL SOURCE- APPRVD FOR BOEING COMM PARTS ONLY			
888	SPLR. APRVD FOR START-UP ONLY			
889	NORTHROP GRUMMAN APPRVD SOURCE-NORTHROP GRUMMAN PARTS ONLY			
890	APPROVED FOR CUSTOMER SUPPLIED MATERIAL			
891	SIKORSKY APPROVED SUPPLIER			
894	Maintenance/Facility			

<i>PROCESS_</i> <i>CODE</i>	<i>PROCESS_DESC</i>	<i>PROCESS_Spec & Rev</i>	<i>PROCESS</i> <i>Category</i>	<i>PROCESS Internal</i> <i>Spec Rev</i>
895	***TUCSON SUPPLIERS ONLY***			
896	APPROVED FOR PURCHASE OF GOVT MATL			
897	HARBOR POINT SUPPLIER			
898	CERTIFIED SUPPLIER	QIP 06-02		
899	DIR SUPPLIER	QIP 06-02a		
900	MDHI SUPPLIER			
908	ROLLING RINGS			
909	GENERAL MACHINING SUPPLIER			
909-0	GENERAL MACHINING, LIMITED	KAC REQUIREMENTS		
909-1	ELECTRICAL DISCHARGE MACHINING			KPS 241
909-2	GEN. MACHINE (WATERJET)	KAC REQUIREMENTS		
909-9	RESTRICTED CAPABILITY			

<i>PROCESS_</i> <i>CODE</i>	<i>PROCESS_DESC</i>	<i>PROCESS_Spec & Rev</i>	<i>PROCESS</i> <i>Category</i>	<i>PROCESS Internal</i> <i>Spec Rev</i>
910	FORGING SUPPLIER			
910-1	FORGING SUPPLIER			KPS 556
911	CASTING SUPPLIER			
911-1	CASTING SUPPLIER - NONMETALLIC			
912	ELECTRONICS SUPPLIER			
912-1	FIBER-OPTICS	KAC REQUIREMENTS		
913	METAL FORMING			
913-1	HOT METAL FORMING			
913-2	METAL STAMPING			
913-9	METAL FORMING/HOT METAL FORMING	KAC & ROCKWELL REQ		
914	INJECTION - VACUUM MOLDING			
914-1	COMMERCIAL INJECTION MOLDINGS			

<i>PROCESS_</i> <i>CODE</i>	<i>PROCESS_</i> <i>DESC</i>	<i>PROCESS_</i> <i>Spec & Rev</i>	<i>PROCESS</i> <i>Category</i>	<i>PROCESS Internal</i> <i>Spec Rev</i>
914-2	SINTERED MOLDING	MIL-T-21014		
915	SYNTHETIC COATINGS			
916	PLASTIC MOLDINGS			
916-1	PLASTIC SPRAY COATING			
916-2	FABRICATION, CANVAS & FABRICS	KAC REQUIREMENTS		
917	RUBBER PRODUCTS			
918	FILAMENT WINDING			
918-1	TERMINAL-CABLE ASSYS, SWAGED TYPE	MIL-T-6117	B	
918-2	MFG.ELECTRO/MECHANICAL CABLE	KAC REQUIREMENTS		
918-3	A/C Harness - KAS	KAS Requirements		
918-4	A/C Harness - SAC	Sikorsky Requirement		
919	MICROFILM			

<i>PROCESS_</i> <i>CODE</i>	<i>PROCESS_DESC</i>	<i>PROCESS_Spec & Rev</i>	<i>PROCESS</i> <i>Category</i>	<i>PROCESS Internal</i> <i>Spec Rev</i>
920	FIBERGLASS LAMINATES	KAC REQUIREMENTS		
920-1	METAL LAMINATES	KAC REQUIREMENTS		
921-1	PROPRIETARY VENDOR, MISC. ITEMS			
921-2	DISTRIBUTOR			
921AA	PROPRIETARY VENDOR	KES 1114		
921AB	PROPRIETARY VENDOR	KES 1116		
921AC	PROPRIETARY VENDOR	KES 1123		
921AD	PROPRIETARY VENDOR	KES 1124		
921AE	PROPRIETARY VENDOR	KES 1129		
921AF	PROPRIETARY VENDOR	KES 1131		
921AG	PROPRIETARY VENDOR	KES 1133		
921AH	PROPRIETARY VENDOR	KES 1148		

<i>PROCESS_</i> <i>CODE</i>	<i>PROCESS_DESC</i>	<i>PROCESS_Spec & Rev</i>	<i>PROCESS</i> <i>Category</i>	<i>PROCESS Internal</i> <i>Spec Rev</i>
<i>92IAJ</i>	PROPRIETARY VENDOR	KES 1156		
<i>92IAK</i>	PROPRIETARY VENDOR	KES 1158		
<i>92IAL</i>	PROPRIETARY VENDOR	KES 1172		
<i>92IAM</i>	PROPRIETARY VENDOR	KES 1178		
<i>92IAN</i>	PROPRIETARY VENDOR	KES 1187		
<i>92IAP</i>	PROPRIETARY VENDOR	KES 1193		
<i>92IAQ</i>	PROPRIETARY VENDOR	KES 1195		
<i>92IAR</i>	PROPRIETARY VENDOR	KES 1204		
<i>92IAS</i>	PROPRIETARY VENDOR	KES 1206		
<i>92IAT</i>	PROPRIETARY VENDOR	KES 1208		
<i>92IAU</i>	PROPRIETARY VENDOR	KES 1215		
<i>92IAV</i>	PROPRIETARY VENDOR	KES 1221		

<i>PROCESS_</i> <i>CODE</i>	<i>PROCESS_DESC</i>	<i>PROCESS_Spec & Rev</i>	<i>PROCESS</i> <i>Category</i>	<i>PROCESS Internal</i> <i>Spec Rev</i>
<i>921AW</i>	PROPRIETARY VENDOR	KES 1222		
<i>921AY</i>	PROPRIETARY VENDOR	KES 1231		
<i>921AZ</i>	PROPRIETARY VENDOR	KES 1232		
<i>921BA</i>	PROPRIETARY VENDOR	KES 1235		
<i>921BB</i>	PROPRIETARY VENDOR	KES 1236		
<i>921BC</i>	PROPRIETARY VENDOR	KES 1238		
<i>921BD</i>	PROPRIETARY VENDOR	KES 1239		
<i>921BE</i>	PROPRIETARY VENDOR	KES 1240		
<i>921BF</i>	PROPRIETARY VENDOR	KES 1246		
<i>921BG</i>	PROPRIETARY VENDOR	KES 1250		
<i>921BH</i>	PROPRIETARY VENDOR	KES 1252		
<i>921BJ</i>	PROPRIETARY VENDOR	KES 1260		

<i>PROCESS_</i> <i>CODE</i>	<i>PROCESS_DESC</i>	<i>PROCESS_Spec & Rev</i>	<i>PROCESS</i> <i>Category</i>	<i>PROCESS Internal</i> <i>Spec Rev</i>
<i>921BK</i>	PROPRIETARY VENDOR	KES 1265		
<i>921BL</i>	PROPRIETARY VENDOR	KES 1270		
<i>921BM</i>	PROPRIETARY VENDOR	KES 1273		
<i>921BN</i>	PROPRIETARY VENDOR	KES 1278		
<i>921BP</i>	PROPRIETARY VENDOR	KES 1290		
<i>921BQ</i>	PROPRIETARY VENDOR	KES 1299		
<i>921BR</i>	PROPRIETARY VENDOR	KES 1319		
<i>921BS</i>	PROPRIETARY VENDOR	KES 1323		
<i>921BT</i>	PROPRIETARY VENDOR	KPS 1329		
<i>921BU</i>	PROPRIETARY VENDOR	KES 1331		
<i>921BV</i>	PROPRIETARY VENDOR	KES 1332		
<i>921BW</i>	PROPRIETARY VENDOR	KES 1333		

<i>PROCESS_</i> <i>CODE</i>	<i>PROCESS_DESC</i>	<i>PROCESS_Spec & Rev</i>	<i>PROCESS</i> <i>Category</i>	<i>PROCESS Internal</i> <i>Spec Rev</i>
<i>921BY</i>	PROPRIETARY VENDOR	KES 1334		
<i>921BZ</i>	PROPRIETARY VENDOR	KES 1335		
<i>921CA</i>	PROPRIETARY VENDOR	KES 1340		
<i>921CB</i>	PROPRIETARY VENDOR	KES 1344		
<i>921CC</i>	PROPRIETARY VENDOR	KES 1338		
<i>921CD</i>	PROPRIETARY SUPPLIER	KES 1406/1407		
<i>921CE</i>	PROPRIETARY SUPPLIER	KES 1407		
<i>921CO</i>	PROPRIETARY SUPPLIER	KES 1417		
<i>922</i>	WASHERS/GASKETS-NONMETALLIC			
<i>922-1</i>	WASHERS/GASKETS METALLIC	KAC REQUIREMENTS		
<i>923-1</i>	HONEYCOMB, METALLIC	KAC REQUIREMENTS		
<i>923-2</i>	HONEYCOMB, NONMETALLIC	KAC REQUIREMENTS		

<i>PROCESS_</i> <i>CODE</i>	<i>PROCESS_DESC</i>	<i>PROCESS_Spec & Rev</i>	<i>PROCESS</i> <i>Category</i>	<i>PROCESS Internal</i> <i>Spec Rev</i>
924	RAW MATERIAL SUPPLIER	KAC REQUIREMENTS		
925	OPTICAL FABRICATION	KAC REQUIREMENTS		
926	LUMBER/WOOD PRODUCTS ONLY	KAC REQUIREMENTS		
999-1	QUALITY PROGRAM REQUIREMENTS	MIL-Q-9858		
999-2	INSPECTION SYSTEM REQUIREMENTS	MIL-I-45208		
999-3	COMMERCIAL CONTROL SYSTEMS			
999-4	KAC SUPPLIER CONTROL			QPS-1
999-5	D1-9000 ADVANCED QUALITY SYSTEM	DI-9000		
A1	MILLING		MACH	M.P.P.-TOOLS, SKETCHES, GAGES
A2	TURNING		MACH	M.P.P.-TOOLS, SKETCHES, GAGES
A3	MACHINE GRINDING		MACH	M.P.P.-TOOLS, SKETCHES, GAGES
A4	DRILLING		MACH	M.P.P.-TOOLS, SKETCHES, GAGES

<i>PROCESS_</i> <i>CODE</i>	<i>PROCESS_</i> <i>DESC</i>	<i>PROCESS_</i> <i>Spec & Rev</i>	<i>PROCESS</i> <i>Category</i>	<i>PROCESS Internal</i> <i>Spec Rev</i>
<i>A5</i>	HONING		MACH	M.P.P.-TOOLS, SKETCHES, GAGES
<i>A6</i>	DEBURR		MACH	M.P.P.-TOOLS, SKETCHES, GAGES
<i>A7</i>	HAND GRINDING		MACH	M.P.P.-TOOLS, SKETCHES, GAGES
<i>CS-1</i>	Customer spec requirement			
<i>D1</i>	KOMO SHEET METAL ROUTING		MFG	
<i>D10</i>	Lazy Arm Routing		Prod	
<i>D11</i>	Hand Routing		Prod	
<i>D12</i>	Hand Drilling		Prod	
<i>D13</i>	Joggling		Prod	
<i>D14</i>	Hand Trimming		Prod	
<i>D15</i>	Countersinking		Prod	
<i>D2</i>	PUNCHING & BLANKING		MFG	

<i>PROCESS_</i> <i>CODE</i>	<i>PROCESS_DESC</i>	<i>PROCESS_Spec & Rev</i>	<i>PROCESS</i> <i>Category</i>	<i>PROCESS Internal</i> <i>Spec Rev</i>
<i>D3</i>	HYDROFORMING		MFG	
<i>D4</i>	SHEAR TO SIZE		MFG	
<i>D5</i>	Roll Forming		Prod	
<i>D6</i>	Brakeforming		Prod	
<i>D7</i>	Straightening		Prod	
<i>D8</i>	Stretch Forming		Prod	
<i>D9</i>	Pin Routing		Prod	
<i>E1</i>	Miter and ripcutting		Ext	
<i>E10</i>	Strectch Forming		Ext	
<i>E11</i>	Brakeforming		Ext	
<i>E12</i>	Hand Routing		Ext	
<i>E2</i>	Joggling		Ext	

<i>PROCESS_</i> <i>CODE</i>	<i>PROCESS_DESC</i>	<i>PROCESS_Spec & Rev</i>	<i>PROCESS</i> <i>Category</i>	<i>PROCESS Internal</i> <i>Spec Rev</i>
<i>E3</i>	Milling		Ext	
<i>E4</i>	Hand Drilling		Ext	
<i>E5</i>	Routing/Profiling		Ext	
<i>E6</i>	Contour Forming		Ext	
<i>E7</i>	Straightening		Ext	
<i>E8</i>	Hand Trimming		Ext	
<i>E9</i>	Hand Drilling		Ext	
<i>EX_CELL</i>	Extrusion Cell		bow tie	
<i>FTE_ASSY</i>	767-777 FTE Assemblies In Process Inspection		Bow Tie	
<i>GRP-1</i>	GROUP ONE SUPPLIER	MIL-STD-1535	A	
<i>GRP-2</i>	GROUP TWO SUPPLIER	MIL-STD-1535	A	
<i>GRP-3</i>	GROUP THREE SUPPLIER	MIL-STD-1535	A	

PROCESS_ CODE	PROCESS_DESC	PROCESS_Spec & Rev	PROCESS Category	PROCESS Internal Spec Rev
<i>K1</i>	Prine/Paint		Paint	
<i>K3</i>	T/U Cad Plate		Paint	
<i>N1</i>	STRUCTURAL FABRICATION AND ASSEMBLY PROCESS		ASSY	
<i>N10</i>	Insert Installation Process		Assy	
<i>N11</i>	Staking Process		Assy	
<i>N12</i>	Pressure Testing Process		Assy	
<i>N13</i>	Application of Lubricant Process		Assy	
<i>N14</i>	Thermo fit Process		Assy	
<i>N15</i>	Spot Welding		Assy	
<i>N16</i>	Cold Bond Process		Assy	
<i>N17</i>	Application of Fay Surface Sealer		Assy	
<i>N18</i>	Resistance Check (Electrical)		Assy	

<i>PROCESS_</i> <i>CODE</i>	<i>PROCESS_DESC</i>	<i>PROCESS_Spec & Rev</i>	<i>PROCESS</i> <i>Category</i>	<i>PROCESS Internal</i> <i>Spec Rev</i>
<i>N2</i>	BEARING AND BUSHING INSTALLATION PROCESS		ASSY	
<i>N3</i>	Automatic Reveting Porcess		Assy	
<i>N4</i>	Dimpling Process		Assy	
<i>N5</i>	Electrical Ground Process		Assy	
<i>N6</i>	Safety Wiring Process		Assy	
<i>N7</i>	Drilling/Reaming Roller Burnishing of Hole Process		Assy	
<i>N8</i>	Spot Facing - Counter Boring Process		Assy	
<i>N9</i>	Cojntersinking Process		Assy	
<i>OAP</i>	General OAP Process Audit to Process Codes listed on tabs		OAP	
<i>P1</i>	Chromate Conversion Coating		Paint	
<i>P2</i>	sulfuric Acid Anodize		Paint	
<i>P3</i>	Passivate		Paint	

<i>PROCESS_</i> <i>CODE</i>	<i>PROCESS_DESC</i>	<i>PROCESS_Spec & Rev</i>	<i>PROCESS</i> <i>Category</i>	<i>PROCESS Internal</i> <i>Spec Rev</i>
<i>P4</i>	Chromic Acid Anodize		Paint	
<i>PM</i>	Part Mark	QQ-A-250/13		
<i>TA</i>	TUCSON ASSEMBLY			
<i>TE</i>	TUCSON ENGINEERING INVESTIGATION			
<i>TF</i>	TUCSON FIELD ASSEMBLY			
<i>TR</i>	TUCSON RECEIVING INSPECTION			
<i>TR-1</i>	Training	Customer Req.	C	
<i>TS</i>	TUCSON SOURCE INSPECTION			
<i>TT</i>	TUCSON TEST			